

**Amendments to the Specification:**

⑩ 6/11/08 Please replace the paragraphs from page <sup>6</sup>4, lines 15-35 through page <sup>7</sup>5, lines 1-4 with the following replacement paragraphs:

Example 1 (manufacture of integrative cooker, as shown in Fig. 2)

Model of the boiler: straight body and cut edge cooker with a single base

Size: 200\*100 mm

Thickness: 2.0 mm

Process in detail:

- 1) Stamping, press the material on the 100-ton-punch to form a wafer of  $\Phi 360$  mm, i.e. a wafer having a diameter  $\Phi = 360$  mm;
- 2) Oil Rolling;
- 3) Single Elongation, the blankholder force is 10 MPa; the angle R of the male die is R16, and the angle R that of the female die is R10, i.e., the male die has a corner radius  $R = 16$ mm, and the female die has a corner radius  $R = 11$ mm;
- 4) Trimming and Surface Treatment. Then the finished cooker is achieved.

Example 2 (cooker with a compound base, as shown in Fig. 3)

Model of the boiler: straight body and cut edge cooker with a compound base

Size: 240\*200 mm

Thickness: 1.0 mm

Process in detail:

- 1) Stamping the material on the 100-ton-punch to form a wafer of  $\Phi 510$  mm, i.e. a wafer having a diameter  $\Phi = 510$  mm;
- 2) Oil Rolling;
- 3) First elongation, the blankholder force is 10 MPa; the angle R of the male die is R16, and the angle R that of the female die is R11, i.e., the male die has a corner radius  $R = 16$ mm, and the female die has a corner radius  $R = 11$ mm;
- 4) Second Elongation, the blankholder force is 5 MPa; the angle R of the male die is R16, and the angle R that of the female die is R5, i.e., the male die has a corner radius  $R = 16$ mm, and the